



Features

- Matrix cobalt high speed steel edge
- Hardness of HRC67-68
- Specially designed tooth form


Advantages

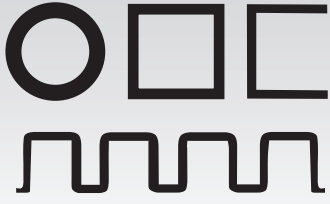
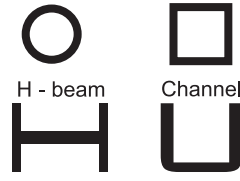







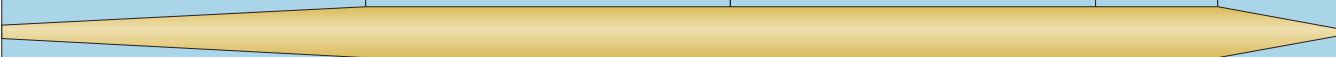



- Tough shock resistant tooth edge
- High wear resistance

Benefits

- Long life on mild solid steel and heavy wall tubing & structural
- Low cost per cut
- High production rate

Applicability

 = Break-in area/1000 cm²

Roll formed section	Structural Steel	Bundled small diameter material	Mild steel, Non-ferrous metal		
			Small ~ 100mm	Medium 100 ~ 400mm	Large 400mm ~
	<p>Thick wall</p>  <p>H - beam Channel</p>	<p>~ 100 mm</p> 			
					
					
	<p>WS type :</p> <p>Rolled large size H-beam</p> 				
					
<ul style="list-style-type: none"> • A36 • 50, 55, A, B, C, D, • 1012, 1008 • 30, 33, 40, 45 • A569 		<ul style="list-style-type: none"> • 50, 55, A, B, C, D, • 1005-1095, 1513-1536 • 1541-1572 • 5015-5150 • 4118-4161 • 1330-1345 • 4012-4047, 4419, 4427 	<ul style="list-style-type: none"> • 3115-3315 • 4615-4626, 4815-4820 • 4320-4720, 8815-9430 • 1108-1215 • 1100-7075 • C10200, C12000, C21000 		

Line-up of Products

Band width (mm)	Band thickness (mm)	Pitch								
		2/3	2/3 WS	3/4	3/4 WS	4/6	5/7	6/10	8/12	10/14
19	0.9			●		●	●	●	●	●
27	0.9			●		●	●	●	●	●
34	1.1	●		●		●	●	●	●	
41	1.3	●	○	●	○	●	●			
54	1.3			●	○	●				
	1.6	●	○	●	○					
67	1.6		○	●	○	●				

○ : The WS (Wide Set) type blade is a special saw blade with a measure against pinching which occurs easily when cutting the roll formed size H-beam (applicable to H-beam whose width is over 400mm and mainly intended for that of 600mm or more width).
 Note) Using of the WS type blade for cutting the material where no pinching would occur may shorten the service life of the blade.

Note: Specifications may change without notice at the sole discretion of Amada's Engineering Department.



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